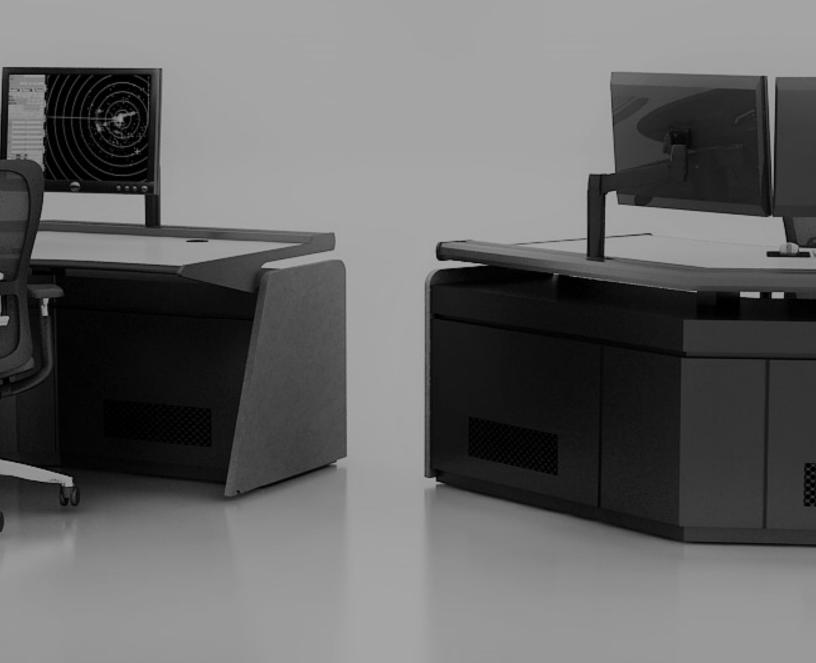
PROCESS Console System

TECHNICAL SPECIFICATION



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INTRODUCTION

The PROCESS Console has been designed to withstand the rigors of 24/7, intensive use environments while incorporating the latest 'best practices' in ergonomic design in a flexible, highly durable and aesthetically appealing console system.

The PROCESS Console System provides Adaptaspace with the flexibility to respond to project specific requirements at time of initial design, configuration, and installation; while providing our customers with the potential to adapt to future growth resulting from evolving operational and technological requirements. Our cost effective, modular approach ensures our customers realize the best value for their control room furniture investment during the operational life of the control room facility.

GENERAL PRODUCT INFORMATION

Standard Dimensional Information:

Console Depth: worksurface front to rearmost point = 38" (965 mm) Console Height: Floor to top of worksurface = $28^{1/2}$ " (724 mm)

Console Height: Floor to top of single 27" monitor = $46^{1/2}$ " (1,181 mm)

The PROCESS Console is fully compliant with and has been successfully tested to ANSI/BIFMA X5.5-2008 standard. Test report is available upon request.

Processor Space

Maximum processor size:

Shelf Type	Fixed	Door Mounted	Slide-out
Width	12" (305 mm)	8 ^{1/2} " (216 mm)	12" (305 mm)
Depth	24" (610 mm)	17 ^{1/2} " (445 mm)	18 ^{1/2} " (470 mm)
Height	19" (483 mm)	18" (457 mm)	18 ^{1/2} " (470 mm)

Monitor Space

Maximum monitor size is limited only by the desired console module length (ex. if 72" (1,830 mm) module length is required then maximum monitor width would be 3 @ 27" (610 mm) diagonal or 4 @ 21" (533 mm) diagonal per tier of monitors).

Note: the above information represents typical dimensions. The cross-sectional dimensions and components of the PROCESS console can be extended to match any equipment requirements.

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MATERIAL AND PERFORMANCE SPECIFICATION

Console Structure

Typical PROCESS console system consists of the following components:

Extrusions (Aluminum Alloy)

The structural extrusions are constructed of thick wall, custom profile extruded aluminum. The structural extrusions are cut to length with a manufacturing tolerance of: linear +/-1/32", angular +/- 0.25 degrees.

Structural Sheet Metal Components

Precision-tooled cold-rolled steel is used for structural components such as processor cabinet frames and structural gussets. All surfaces are finished with a highly durable electrostatic powdercoat finish. Manufacturing tolerances on the structural sheet metal components are linear: +/- 0.020" angular +/- 0.25 degrees.

TYPICAL COMPONENTS:

FLEXRAIL Accessory Beam:

Adaptaspace's FlexRail rear accessory mounting beam is constructed of thick wall, custom profile extruded aluminum. It is mounted at the back of the console frame and supports all accessories such as monitor arms, task lights and telephone shelves. Accessories may be installed anywhere along the beam and may easily be moved after installation. It also supports optional slatwalls and privacy panels.

Processor Shelves:

Material: Fixed: 14 gauge cold rolled steel (CRS)

Door Mounted: 14 gauge CRS

Slide-out: 14 ga CRS + Industrial Accuride Slides

100 lbs. (per std 24" module) Capacity: Fixed:

> Door Mounted: 50 lbs. (per shelf) Slide-out: 90 lbs. (per shelf)

Black Powder Coat Finish:

Worksurface Support Arm

Material: 12 gauge Cold Rolled Steel

Finish: Black Powdercoat

Console Support Foot

Material: 10 gauge Cold Rolled Steel

Finish: Black Powdercoat



TYPICAL CONSOLE ATTACHMENTS

Removable Cable Access Panel:

Standard on sit/stand configuration; Option on fixed configuration Removable to provide top access to the cable trays

Material: 1" MDF with high pressure laminate surfaces

Capacity: 300 lbs

Power Bars (Domestic):

Standard: 15 amps - 125VAC; 6 Outlets with 6' or 12' Cord, Optional: 20 amps - 125VAC with NEMA 5-20P or L5-20P outlets

Cable management:

Each PROCESS console module has built-in cable management that provides continuous cable management along the entire length of the console.

The standard built-in cable management system is designed to accommodate one 1" x 4 1/2" (25 x 114 mm) wiring run. Multiple cable trays can be provided to support additional wiring runs or power and data separation.

Rackmount Kits: (19" - 483 mm wide rackmount)

Internal kit (inside cabinet) = 10 Rack Units $(17^{1/2}" - 445 \text{ mm})$

Full Upper rackmount kit = 8 RU (14" - 356 mm) Partial Upper rackmount kit = $2 \text{ RU} (3^{1/2}" - 89 \text{ mm})$

Material: 12 gauge cold rolled steel

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WORKSURFACES

The rigid PROCESS worksurface is designed to provide a smooth level workspace. It complies with accepted human factors criteria and all ergonomic standards have been taken into consideration including knee well space, view/reach distances and keyboard height.

The optional sit/stand height adjustable worksurface provides further flexibility by allowing variable height adjustment within a 25 1/2" (648 mm) range (standard is 281/2" to 54 [724 mm to 1352 mm] from the nominal 28 1/2" [724 mm] high fixed worksurface position). Both fixed and height adjustable worksurface configurations comply with US Federal Government ADA accessibility regulations.

Materials:

1" particle Board with high pressure plastic laminate face surfaces - nominal thickness: 30 mm (1-1/8")

Front edge: waterfall molded high impact PVC (soft rubber) nosing.

Static Load: 100 lb./ linear ft. (149 kg / linear m)

Maximum per adjustable worksurface 540 lbs (245 kg) with 2 actuators, 810 lbs (367 kg) with 3 actuators and

1,080 lbs (190 kg) with 4 actuators.

Note: custom finishes and materials also available for worksurfaces

CLADDING OPTIONS (PANELS)

Hinged door panels:

Standard: 11/16" (17.5 mm) particle board with high

pressure laminate faces & PVC edges.

Optional: 16 gauge steel, wood veneer or other finish

materials as may be specified.

End Gables:

Standard: Standard: 11/16" (17.5 mm) particle board

with high pressure laminate faces & edges.

Premium: 14 gauge formed sheet metal tubular frame

with high pressure laminate accent.

Privacy Panel Options:

6" to 36" (152 mm to 915 mm) high Privacy Panel:

Standard: Standard: 11/16" (17.5 mm) particle board

with high pressure laminate front and back

Front with Fabric Panel; Back with HPL Panel Optional:

> Front and Back with Fabric Panels Slat Wall with Lift Off Rear Panels

Glass or Acrylic Panels

Custom panel materials are available - curved 14 gauge steel, wood veneer or other finish materials as may be specified.



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SIT/STAND WORKSURFACE

- The SIT/STAND electric height adjustable worksurface option is available for the base PROCESS console and retains the standard PROCESS desktop look.
- The workstations may be built in straight or radial modules.
- The modules may be stand-alone or be grouped together in work clusters as may be required.

ACTUATOR SYSTEM

- The system is capable of lifting a total of 540 lbs (245 kg) with 2 actuators, 810 lbs (367 kg) with 3 actuators, and 1,080 lbs (490 kg) with 4 actuators. Larger options available.
- Worksurface may consist of a single deck or dual front and rear deck operating independently.
- Range of travel is 25 ^{1/2}" (648 mm) from standard low height of 28^{1/2}" (724 mm) above floor to 54" (1352 mm) above floor.
- Speed of travel under load is 1 ^{1/2}" per second (38mm per second). Lift system operation is virtually silent.

USER CONTROL

 Standard work surface height adjustment is controlled by an integrated digital smart switch mounted under the work surface. Each switch features a digital readout display, Bluetooth connection to smart devices, four favorite positions, and a light strip to remind users to stand.

CABLE MANAGEMENT

Cable capacity is same as the standard PROCESS module.
The vertical travel of monitor and desktop accessory cables is managed via flexible vertical cable chains.

EOUIPMENT CAPACITY

- Lower processor cabinet equipment capacity is the same as standard PROCESS console.
- The FlexRail Rear Accessory Mounting Beam is attached to the back of the worksurface. Monitor support arms and accessories (such as task light, phone shelf) are attached to and may be positioned anywhere along the FlexRail Rear Accessory Beam.

SAFETY ERGONOMICS

- Sufficient space has been allowed between passing objects such that pinch points do not exist.
- The range of travel is appropriate to accommodate 95% of the standard north American population (5th percentile female to 95th percentile male).
- Programable favorite positions in the control switch allows users to program preferred sitting and standing positions.
- The SIT/STAND worksurface option provides for a suitable ADA working environment.

